

Figure 1

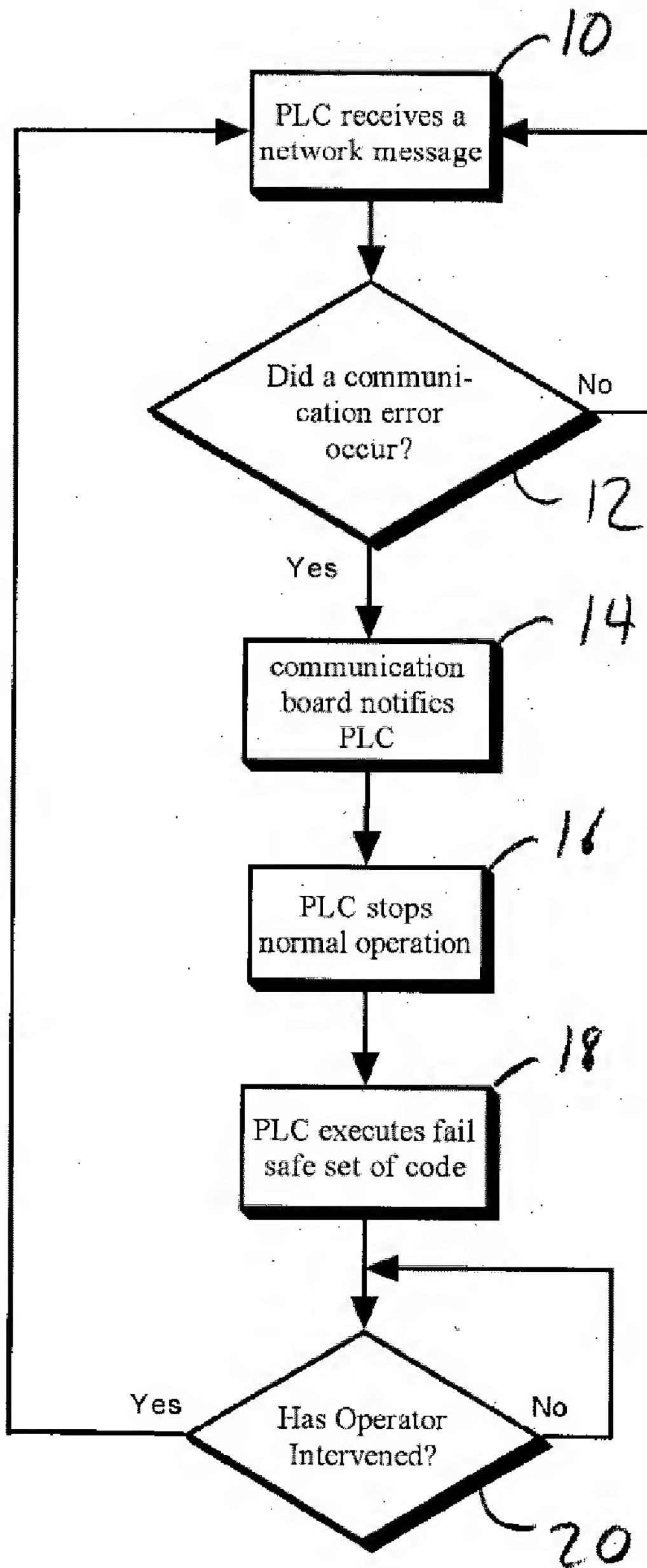


FIG. 2

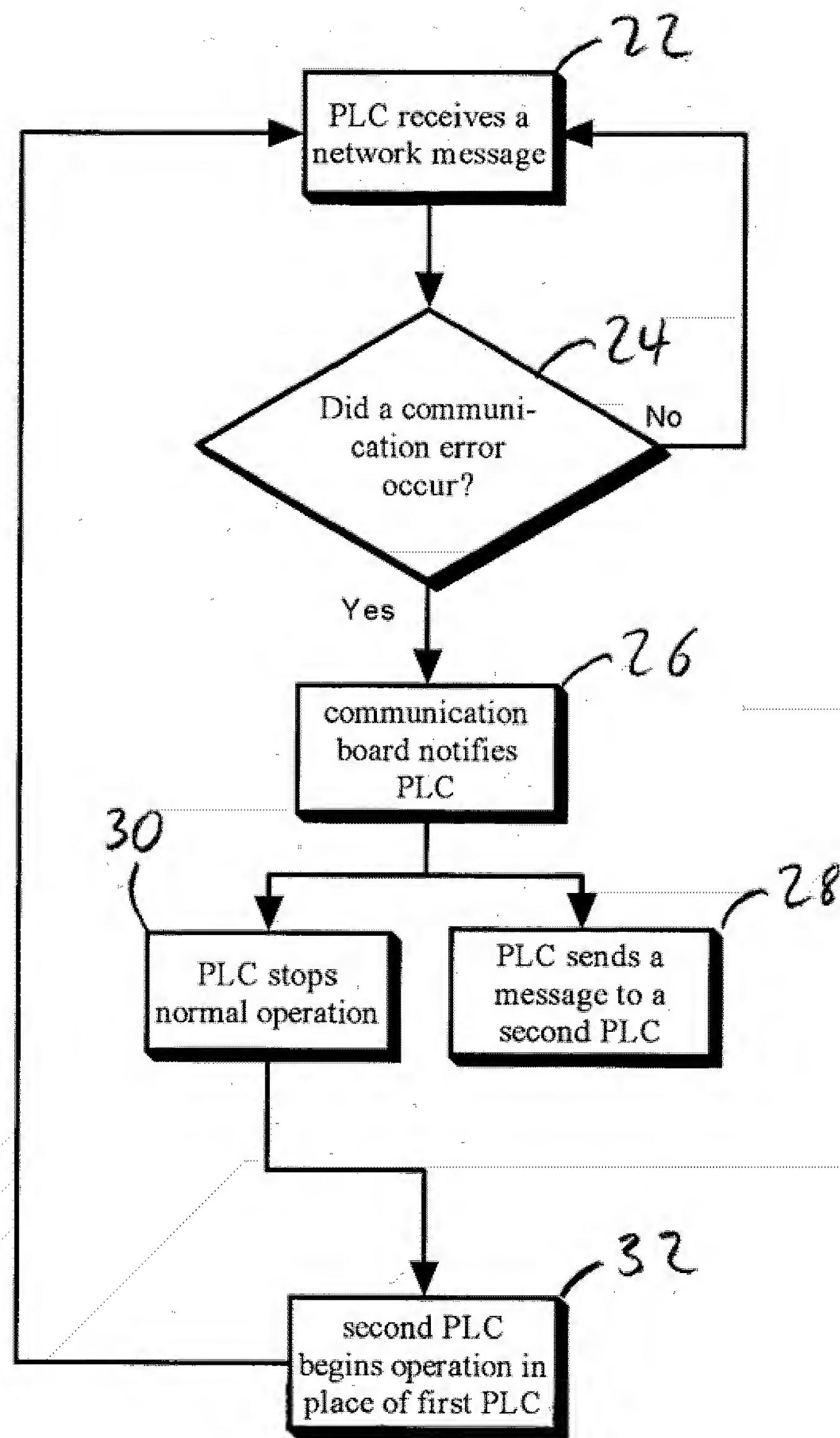


FIG. 3

100

Trans.	Protocol ID	Length	Unit ID	Function	Ancillary Data
ID 101	102	103	104	Code 107	108

Prior Art - Modbus/TCP

Fig. 4

110

Trans.	Protocol ID	Length	Unit ID	Time S. Q.	Time Stamp	Function	Ancillary Data	CRC
ID 101	102	103	104	105	106	Code 107	108	109

Safety Modbus

Fig. 5